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JSDA FOREST SERVICE RESEARCH NOTE NE-165

# Northeastern Forest Experiment Station



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### THE VOLUME OF SELECTED HARDWOOD SPECIES SUITABLE FOR TURNERY BOLTS IN MAINE, 1970

Abstract.—During the last Forest Survey of Maine, data were court lected about the four hardwood species—paper birch, yellow bibligen sugar maple, and beech—that are used by turneries. Analysis of the data showed that only about 18 percent of the volume of growing stock in trees 8 inches d.b.h. and larger in these species is acceptable for turning bolts, according to the criteria used.

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Maine has more wood-turning plants than any other state. In 1970 the wood-turning industry had 38 active plants in Maine. In 1958 the industry consumed 41.9 million board feet of wood; in 1970 it consumed 44.5 million board feet.

These plants produce a variety of products ranging from dowels, furniture parts, and brush handles to thread spools, textile bobbins, billiard cues, and ladies' shoe heels. The principal species used by the industry is yellow birch. But paper (white) birch, sugar (hard) maple, and beech are also utilized extensively. Aspen (popple), red (soft) maple, and white ash are also utilized, but not as extensively as the other species.

In recent years turners have encountered increasing difficulty in obtaining suitable bolts for turning. The bolts, from which are sawed the blanks to be turned, must be sound and relatively knot-free. Because such material is usually scattered in the forests, few logging operations are undertaken solely for the pro-

duction of turnery bolts. More often material of turnery-bolt quality is harvested in sawlog and pulpwood operations. Often suitable material is not segregated but is sold as sawlogs or pulpwood, though it could provide a greater return as turnery bolts.

The recently completed resurvey of Maine's timber resources provides a wealth of information about the volume, growth, removal, and species composition of the State's timber resources. However, it does not provide these data in a form that can be related readily to the volume of wood that is suitable for turnery bolts. This note provides this information by combining the specifications for turnery bolts used by the wood-turning industry in Maine with data gathered as part of the forest survey.

The four species most commonly utilized for turnery bolts in Maine—paper birch, yellow birch, sugar maple, and beech—were analyzed to determine the volume of growing stock that is acceptable as turnery bolts. To

do this, growing-stock trees 8 inches d.b.h. and larger were segregated according to two limiting criteria: (1) no external evidence of rot, and (2) a "surface defect code" of 4 or better.

The surface defect code is used in the forest survey as a measure of freedom of the bole from knots, scars, and other indicators of unclear or unsound wood. The code is the number of 2-foot clear cuttings in the first 16 feet of bole length. Thus a surface defect code of 4 means that there are 8 feet in clear cuttings, and a code of 8 means 16 feet in clear cuttings. The selection of these two external indicators of wood quality is based on procurement specifications supplied by several wood-turning companies in Maine.

Tables of growing stock, by species and diameter class, that meet or exceed the minimum specifications in the State and in each of the nine geographic sampling units used in the resurvey of Maine, are attached. A small portion of the volume shown may be in bolts that do not meet the minimum specifications for turnery bolts. However, we feel that this is offset by a similar volume of turnery-grade bolts in trees that do not meet the criteria established here.

The results of this analysis show that only a little more than 18 percent of the growing-stock volume in these four species is suitable for turnery bolts. By species, the percentages are: paper birch—18.7 percent; yellow birch—22.5 percent; sugar maple—19.9 percent; and beech—10.0 percent.

The most abundant species, statewide, is sugar maple—244 million cubic feet. Yellow birch totals 167 million cubic feet, paper birch 138 million cubic feet, and beech only 66 million cubic feet. In total there are 615.8 million cubic feet of growing stock in Maine's timber inventory that meet or exceed the specifications. Of this volume, 62 percent is in trees 12 inches d.b.h. and smaller.

All four of the important turnery species are being cut heavily in Maine. For yellow birch, growing-stock removals exceed growth. For sugar maple, growth and removals are about equal. Though removals of paper birch

and beech do not exceed growth, they are rapidly approaching that point.

Given the small proportion of suitable material in these four species—and the precarious growth-to-removals situation—it appears that Maine turners face an even more difficult task in supplying their firms in future years than they have in the past.

There seem to be several ways to combat this situation. One is to institute an active, industry-sponsored, intensive forest-management program geared specifically to the production of top-quality trees of most desired species for turnery bolts. This would require active assistance to landowners because most turners do not own large tracts of timberland.

Another approach is to develop the technology for utilizing more of those species that are more abundant—such as red maple and aspen—and to develop the means to utilize the lower quality material that is not now considered suitable for turned products. Along these same lines, the development and employment of machines that would allow for more complete use of the existing raw material would effectively expand the usable resources. For instance, the use of band bolter mills and strippers would reduce losses from saw kerf.

Still another approach that would help to alleviate the scarcity of turnery bolts is closer cooperation between the turning industry and other users of roundwood to insure that raw material of turnery-bolt quality is not converted into lower-value products such as pulpwood or sawlogs. The failure to realize the highest possible return of harvested wood represents a loss to both industries. It is true that in some cases turnery bolt material is being segregated from sawlogs, but this practice is not nearly widespread enough. The recent trend toward integrated harvesting may be an added spur to this practice.

#### Reference

Ferguson, R. H., and N. P. Kingsley. 1972. The TIMBER RESOURCES OF MAINE. USDA Forest Serv. Resource Bull. NE-26. 129 p., illus. NE. Forest Exp. Sta., Upper Darby, Pa.

Table 1.—Volume of selected species suitable for turnery bolts, by species and geographic sampling unit, Maine, 1970

[In thousands of cubic feet]

0 1:	Species					
Geographic unit	Paper birch	Yellow birch	Sugar maple	Beech	All species	
Aroostook Co.	16,500	34,606	74.137	35,876	161,119	
Capitol Region	6,965	6,394	10,402	843	24,604	
Casco Bay	10,000	3,742	2.037	2.667	18,446	
Hancock Co.	3,990	2,809	813		7,611	
Penobscot Co.	3,122	12,463	24,428	3,293	43,307	
Piscataquis Co.	22,735	41,308	52,688	13,368	130,099	
Somerset Co.	18,738	26,502	35,200	3.314	83,754	
Washington Co.	24.651	5.815	4.407	774	35,647	
Western Maine	31,579	33,792	40,348	5,451	111,170	
State total	138,280	167,431	244,460	65,586	615,757	

Table 2.—Volume of selected species suitable for turnery bolts, by species and diameter class, Maine, 1970

[In thousands of cubic feet]

D.b.h class (inches)	Species					
	Paper birch	Yellow birch	Sugar maple	Beech	All species	
8	36.472	24,240	36,954	11.339	109,005	
10	46,553	27,250	47,430	19,161	140,394	
12	20,449	42.829	43,500	25,172	131,950	
14	20,727	31,918	36,659	7,978	97,282	
16	6,579	21,655	29,437	1,003	58,674	
18	4.925	7,077	19,097	933	32,032	
20+	2,575	12,462	31,383	_	46,420	
Total	138,280	167,431	244,460	65,586	615,757	

Table 3.—Volume of selected species suitable for turnery bolts, by species and diameter class, Maine, 1970

[In thousands of cubic feet]

			Species	i	
class (inches	Pape birch		Sugar maple		All specie
			STOOK COUNT	ГҮ	
8	1,451		9,098	3,788	19,132
10	3,990		17,111	9,045	34,882
12	1,468		11,223	18,992	37,913
14	6,333		11,953	3,118	29,768
16	1,590		13,241		19,941
18	794		2,196	933	6,889
20+	874		9,315	_	12,594
	Total 16,500		74,137	35,876	161,119
	( Ic	CAP: Kennebec, Knox,	ITOL REGION		
8	1,671	zeimebec, ixnox,	7,080	843	9,594
10	3,451	2,718	1,190	<del>-</del>	7,359
12	925		1,045		2,884
14	918			_	918
16	_	2,762	1,087	_	3,849
18	_				
20 +	_	_	_	_	_
	Total 6,965	6,394	10,402	843	24,604
			BAY REGIO		
	(Andros	coggin, Cumberla		and York Counti	es)
8	2,693		2,037	1,767	7,429
10	6,374		_	900	9,125
12	933		_	_	933
14	_	959	_	_	959
16	_	_		_	
$\frac{18}{20+}$		=	_	_	_
	Total 10,000	3,742	2,037	2,667	18,446
			COCK COUNTY	V	
8	3,075		_	_	3,075
10		_	813	_	813
		911	_	_	1,826
12	915		_	_	910
	915	910			
12	9 <u>15</u> —		_	_	_
$\frac{12}{14}$	915 — —	910	_	_	
12 14 16	915 — — —		=	=	988
12 14 16 18	915 — — — Total 3,990	910	813	=	988 7,611
12 14 16 18 20+	Total 3,990	910 — 988 2,809 PENOF	SCOT COUNT		7,611
12 14 16 18 20+	Total 3,990	910 — 988 2,809 PENOF 645	SCOT COUNT 2,622	_	7,611 3,978
12 14 16 18 20+	Total 3,990	910 — 988 2,809 PENOF 645 2,127	3SCOT COUNT 2,622 2,710	1,571	7,611 3,978 7,157
12 14 16 18 20+ 8 10 12	Total 3,990	910 — 988 2,809 PENOF 645 2,127 5,444	3SCOT COUNT 2,622 2,710 3,838	_	7,611 3,978 7,157 11,004
12 14 16 18 20+ 8 10 12 14	Total 3,990 711 749	910 — 988 2,809 PENOF 645 2,127 5,444 1,666	3SCOT COUNT 2,622 2,710 3,838 3,104	1,571	7,611 3,978 7,157 11,004 4,770
12 14 16 18 20+ 8 10 12 14 16	Total 3,990	910 — 988 2,809 PENOF 645 2,127 5,444	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118	1,571	7,611 3,978 7,157 11,004 4,770 5,361
12 14 16 18 20+ 8 10 12 14 16 18	Total 3,990 711 749	910 — 988 2,809 PENOF 645 2,127 5,444 1,666	3SCOT COUNT 2,622 2,710 3,838 3,104	1,571	7,611 3,978 7,157 11,004 4,770 5,361 5,824
12 14 16 18 20+ 8 10 12 14 16	Total 3,990 711 749 — 1,622 —	910 — 988 2,809 PENOF 645 2,127 5,444 1,666 2,581	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824	1,571	7,611 3,978 7,157 11,004 4,770 5,361 5,824 5,212
12 14 16 18 20+ 8 10 12 14 16 18	Total 3,990 711 749 1,622	910 — 988 2,809 PENOE 645 2,127 5,444 1,666 2,581 — 12,463	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824 5,212 24,428	1,571 1,722 ———————————————————————————————————	7,611 3,978 7,157 11,004 4,770 5,361 5,824 5,212
12 14 16 18 20+ 8 10 12 14 16 18 20+	Total 3,990  711 749 — 1,622 — Total 3,122	910 — 988 2,809 PENOF 645 2,127 5,444 1,666 2,581 — 12,463 PISCAT	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824 5,212 24,428 AQUIS COUN'	1,571 1,722 ———————————————————————————————————	7,611 3,978 7,157 11,004 4,770 5,361 5,824 5,212 43,307
12 14 16 18 20+ 8 10 12 14 16 18 20+	Total 3,990  711 749 — 1,622 — Total 3,122  4,482	910 — 988 2,809 PENOF 645 2,127 5,444 1,666 2,581 — 12,463 PISCAT 6,792	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824 5,212 24,428	1,571 1,722 — — — — — 3,293	7,611 3,978 7,157 11,004 4,770 5,361 5,822 5,212 43,307
12 14 16 18 20+ 8 10 12 14 16 18 20+	Total 3,990  711 749 1,622 Total 3,122  4,482 6,873	910 — 988 2,809 PENOF 645 2,127 5,444 1,666 2,581 — 12,463 PISCAT 6,792 3,790	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824 5,212 24,428 AQUIS COUN' 3,561	1,571 1,722 — — — — — 3,293 TY	7,611 3,978 7,157 11,004 4,777 5,361 5,824 5,212 43,307
12 14 16 18 20+ 8 10 12 14 16 18 20+	Total 3,990  711 749 1,622 Total 3,122  4,482 6,873 3,908	910 — 988 2,809 PENOF 645 2,127 5,444 1,666 2,581 — 12,463 PISCAT 6,792 3,790	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824 5,212 24,428 AQUIS COUN' 3,561 8,219	1,571 1,722 — — — — — — — — — — — — — — — — — —	7,611 3,978 7,157 11,004 4,770 5,361 5,824 5,212 43,307 18,216 23,108 25,576 23,970
12 14 16 18 20+ 8 10 12 14 16 18 20+	Total 3,990  711 749 1,622 Total 3,122  4,482 6,873 3,908 2,367	910 — 988 2,809 PENOF 645 2,127 5,444 1,666 2,581 — — 12,463 PISCAT 6,792 3,790 11,918	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824 5,212 24,428 AQUIS COUN' 3,561 8,219 8,810 12,227 6,470	1,571 1,722 ———————————————————————————————————	7,611  3,978 7,157 11,004 4,770 5,361 5,824 5,212 43,307  18,216 23,108 25,576 23,970 14,962
12 14 16 18 20+ 8 10 12 14 16 18 20+ 8 10 12 14	Total 3,990  711 749 1,622 Total 3,122  4,482 6,873 3,908	910 — 988 2,809 PENOF 645 2,127 5,444 1,666 2,581 — 12,463 PISCAT 6,792 3,790 11,918 5,558	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824 5,212 24,428 AQUIS COUN 3,561 8,219 8,810 12,227 6,470 3,291	1,571 1,722 ———————————————————————————————————	7,611  3,978 7,157 11,004 4,770 5,361 5,824 5,212  43,307  18,216 23,108 25,576 23,970 14,962 6,637
12 14 16 18 20+ 8 10 12 14 16 18 20+ 8 10 12 14 16 18 20+	Total 3,990  711 749 — 1,622 — Total 3,122  Total 3,122  4,482 6,873 3,908 2,367 2,527	910 ————————————————————————————————————	3SCOT COUNT 2,622 2,710 3,838 3,104 1,118 5,824 5,212 24,428 AQUIS COUN' 3,561 8,219 8,810 12,227 6,470	1,571 1,722 ———————————————————————————————————	7,611  3,978 7,157 11,004 4,770 5,361 5,824 5,212 43,307  18,216 23,108 25,576 23,970 14,962

CONTINUED

Table 3.—Continued

D.b.h.	Species					
class (inches)	Paper birch	Yellow birch	Sugar maple	Beech	All species	
		SOMERSE	T COUNTY			
8	6,614	5,285	6,680	719	19,298	
10	5,746	4,549	4,915	735	15,945	
12	3,995	4,139	11,746	818	20,698	
14	2,383	7,199	7,309	1,042	17,933	
16	_	4,592	2,195		6,787	
18		· —	1,200	_	1,200	
20+	_	738	1,155	_	1,893	
Total	18,738	26,502	35,200	3,314	83,754	
		WASHINGT	ON COUNTY			
8	6,118	1,356	729	_	8,203	
10	10,329	1.429	1,630	_	13,388	
12	5,154	1,463	928	774	8,319	
14	2,256	769		_	3,025	
16	_	_	_		´ <u> </u>	
18	794	798	_	_	1,592	
20+	_	_	1,120	_	1,120	
Total	24,651	5,815	4,407	774	35,647	
		WESTERN M	AINE REGION			
		(Franklin and (	Oxford Counties)			
8	9,657	4,435	5,147	841	20,080	
10	9,041	6,050	10,842	2,684	28,617	
12	3,151	11,810	5,910	1,926	22,797	
14	6,470	6,493	2,066	· —	15,029	
16	800	1,648	5,326	_	7,774	
18	1,638	1,666	6,586	_	9,890	
20+	822	1,690	4,471	_	6,983	
Total	31,579	33,792	40,348	5,451	111,170	

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Manuscript received for publication 17 November 1972.

